



**LEHIGH CEMENT COMPANY**  
**MATERIAL SAFETY DATA SHEET**  
**FOR**  
**WHITE PORTLAND CEMENT CLINKER**

REVISED DATE: Jan 2006

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**1. PRODUCT/COMPANY IDENTIFICATION**

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<p><b>Supplier:</b> Lehigh Cement Company 7600 Imperial Way – Allentown, PA 18195 <b>Contact our nearest Sales Office for further information (See Page 7)</b> <b>Sales office phone numbers and locations are also listed on our website (<a href="http://www.lehighwhitecement.com">www.lehighwhitecement.com</a>)</b></p>	<p><b>Chemical Family:</b> Calcium Compounds</p> <p><b>Chemical Name and Synonyms:</b> Portland Cement Clinker (CAS # 65997-15-1),</p> <p><b>Trade Name and Synonyms:</b> Lehigh White Cement Clinker</p>
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**2. EMERGENCY AND FIRST AID**

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<p><b>EMERGENCY INFORMATION:</b></p>	<p>Portland cement clinker can be a light gray, green or white nodule. When in contact with moisture in eyes or on skin, or when mixed with water, portland cement clinker dust becomes highly caustic (pH &gt; 12) and will damage or burn (as severely as third-degree) the eyes or skin. Inhalation may cause irritation to the moist mucous membranes of the nose, throat and upper respiratory system or may cause or may aggravate certain lung diseases or conditions. Use exposure controls or personal protection methods described in Section 10.</p>
<p><b>EYES:</b></p>	<p>Immediately flush eye thoroughly with water. Continue flushing eye for at least 15 minutes, including under lids, to remove all particles. Call physician immediately.</p>
<p><b>SKIN:</b></p>	<p>Wash skin with cool water and pH-neutral soap or a mild detergent. Seek medical treatment if irritation or inflammation develops or persists. Seek immediate medical treatment in the event of burns.</p>
<p><b>INHALATION:</b></p>	<p>Remove person to fresh air. If breathing is difficult, administer oxygen. If not breathing, give artificial respiration. Seek medical help if coughing and other symptoms do not subside. Inhalation of large amounts of portland cement clinker require immediate medical attention.</p>
<p><b>INGESTION:</b></p>	<p>Do not induce vomiting. If conscious, have the victim drink plenty of water and call a physician immediately.</p>
<p><b>ACCIDENTIAL RELEASE MEASURES</b></p>	<p>Clean up spilled material without causing it to become airborne or mixed with water to limit potential harm. Wear appropriate personal protective equipment. Dispose of waste material according to local, state or federal regulations.</p>

### 3. COMPOSITION INFORMATION

**DESCRIPTION:**

This product consists of nodules portland cement clinker and some of its related dust. The portland cement clinker is made by heating to a high temperature a mixture of substances such as limestone, sand, clay and shale. Portland cement clinker is essentially hydraulic calcium silicates contained in a crystalline mass, not separable into individual components. Major compounds are:

3CaO•SiO <sub>2</sub>	Tricalcium Silicate	CAS #12168-85-3
2CaO•SiO <sub>2</sub>	Dicalcium Silicate	CAS #10034-77-2
3CaO•Al <sub>2</sub> O <sub>3</sub>	Tricalcium Aluminate	CAS #12042-78-3
4CaO•Al <sub>2</sub> O <sub>3</sub> •Fe <sub>2</sub> O <sub>3</sub>	Tetracalcium aluminoferrite	CAS #12068-35-8

### 4. HAZARDOUS INGREDIENTS

COMPONENT	OSHA PEL (8-Hour TWA)	ACGIH TLV-TWA (1995-1996)	NIOSH REL (8-Hour TWA)
<b>Portland Cement Clinker</b> (CAS #65997-15-1) 50 to 95% by weight	5 mg respirable dust/m <sup>3</sup> 15 mg total dust/m <sup>3</sup>	10 mg total dust/m <sup>3</sup>	
<b>Iron oxide</b> (CAS #1309-37-1) 0 to 15% by weight	10 mg/m <sup>3</sup>	5 mg/m <sup>3</sup>	
<b>Calcium carbonate</b> (CAS #1317-65-3) 0 to 5% by weight	5 mg respirable dust/m <sup>3</sup> 15 mg total dust/m <sup>3</sup>	10 mg total dust/m <sup>3</sup>	
<b>Magnesium oxide</b> (CAS #1309-48-4) 0 to 5% by weight	15 mg total dust/m <sup>3</sup>	10 mg total dust/m <sup>3</sup>	
<b>Calcium oxide</b> (CAS #1305-78-8) 0 to 5% <sup>1</sup> by weight	5 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>	
<b>Crystalline silica</b> (CAS #14808-60-7) 0 to 5% by weight	<u>10 mg of respirable dust/m<sup>3</sup></u> % SiO <sub>2</sub> + 2 <u>30 mg of total dust/m<sup>3</sup></u> % SiO <sub>2</sub> + 2 <u>250 million particles/ft<sup>3</sup></u> % SiO <sub>2</sub> + 5	0.05 mg respirable quartz/m <sup>3</sup>	0.05 mg respirable quartz dust/m <sup>3</sup>

**TRACE INGREDIENTS:**

Due to the use of substances mined from the earth's crust, trace amounts of naturally occurring, potentially harmful constituents may be detected during chemical analysis. Portland cement clinker may contain up to 0.75% insoluble residue. A small amount of this residue includes free crystalline silica. Portland cement clinker also may contain trace (<0.05%) amounts of chromium salts or compounds (including hexavalent chromium) or other metals (including nickel compounds) found to be hazardous or toxic in some chemical forms. These metals are present mostly as trace substitutions within the principal minerals. Other trace constituents may include potassium and sodium sulfate compounds.

### 5. HAZARD IDENTIFICATION

**POTENTIAL HEALTH EFFECTS:**

NOTE: Potential health effects may vary depending upon the duration and degree of exposure. To reduce or eliminate health hazards associated with this product, use exposure controls or personal protection methods as described in Section 10.

**EYE CONTACT:**

(Acute/Chronic) Exposure to airborne dust may cause immediate or delayed irritation or inflammation of the cornea. Eye contact by larger amounts of dry powder or splashes of wet portland cement clinker may cause effects ranging from moderate eye irritation to chemical burns and blindness.

<sup>1</sup> If Portland/Lime blended product "0 to 25%" values.

**SKIN CONTACT:**

(Acute) Exposure to dry portland cement clinker may cause drying of the skin with consequent mild irritation or more significant effects attributable to aggravation of other conditions. Discomfort or pain cannot be relied upon to alert a person to a hazardous skin exposure.

(Chronic) Dry portland cement clinker coming in contact with wet skin or exposure to wet portland cement clinker may cause more severe skin effects, including thickening, cracking or fissuring of the skin. Prolonged exposure can cause severe skin damage in the form of chemical (caustic) burns.

(Acute/Chronic) Some individuals may exhibit an allergic response upon exposure to portland cement clinker. The response may appear in a variety of forms ranging from a mild rash to severe skin ulcers.

**INHALATION:**

(Acute) Exposure to portland cement clinker may cause irritation to the moist mucous membranes of the nose, throat and upper respiratory system. Pre-existing upper respiratory and lung diseases may be aggravated by inhalation of portland cement clinker.

(Chronic) Inhalation exposure to free crystalline silica may cause delayed lung injury including silicosis, a disabling and potentially fatal lung disease, and/or cause or aggravate other lung diseases or conditions.

**INGESTION:**

(Acute/Chronic) Internal discomfort or ill effects are possible if large quantities are swallowed.

**CARCINOGENIC POTENTIAL:**

Portland cement clinker is not recognized as a carcinogen by NTP, OSHA, or IARC. However, it may contain trace amounts of heavy metals recognized as carcinogens by these organizations. In addition, IARC classifies crystalline silica, a trace constituent, as a known human carcinogen (Group I). NTP has characterized respirable silica as "reasonably anticipated to be a carcinogen." (See also Section 13.)

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## 6. PHYSICAL/CHEMICAL DATA

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APPEARANCE/ODOR:	Gray, white or colored nodules, odorless	PHYSICAL STATE:	Solid (Nodule and some related dust)
BOILING POINT:	> 1000°C	MELTING POINT:	Not applicable
VAPOR PRESSURE:	Not applicable	VAPOR DENSITY:	Not applicable
pH (IN WATER) (ASTM D 1293-95)	12 to 13	SOLUBILITY IN WATER:	Slightly soluble (0.1% to 1.0%)
SPECIFIC GRAVITY (H <sub>2</sub> O = 1.0):	3.15	EVAPORATION RATE:	Not applicable

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**7. FIRE AND EXPLOSION**

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FLASH POINT:	None	LOWER EXPLOSIVE LIMIT:	None
AUTO IGNITION TEMPERATURE:	Not combustible	UPPER EXPLOSIVE LIMIT:	None
FLAMMABLE LIMITS	Not applicable	SPECIAL FIRE FIGHTING PROCEDURES:	None
EXTINGUISHING MEDIA:	Not combustible	UNUSUAL FIRE AND EXPLOSION HAZARDS:	None
HAZARDOUS COMBUSTION PRODUCTS:	None		

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**8. STABILITY AND REACTIVITY DATA**

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<b>STABILITY:</b>	Product is stable. Keep dry until used.
<b>CONDITIONS TO AVOID:</b>	Unintentional contact with water. Contact with water will result in hydration and produces (caustic) calcium hydroxide.
<b>INCOMPATIBILITY:</b>	Wet portland cement clinker is alkaline. As such, it is incompatible with acids, ammonium salts and aluminum metal.
<b>HAZARDOUS DECOMPOSITION:</b>	Will not occur.
<b>HAZARDOUS POLYMERIZATION:</b>	Will not occur.

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**9. PRECAUTIONS FOR HANDLING, STORAGE AND DISPOSAL**

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<b>HANDLING AND STORAGE</b>	Keep dry until used. Handle and store in a manner so that airborne dust does not exceed applicable exposure limits. Use adequate ventilation and dust collection. Use exposure control and personal protection methods as described in Section 10.
<b>SPILL:</b>	Use dry clean-up methods that do not disperse dust into the air or entry into surface water. Material can be used if not contaminated. Place in an appropriate container for disposal or use. Avoid inhalation of dust and contact with skin and eyes. Use exposure control and personal protection methods as described in Section 10.
<b>DISPOSAL:</b>	Comply with all applicable local, state and federal regulations for disposal of unusable or contaminated materials. Dispose of packaging/containers according to local, state and federal regulations.

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**10. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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<b>RESPIRATORY PROTECTION:</b>	Use local exhaust or general dilution ventilation to control dust levels below applicable exposure limits. Minimize dispersal of dust into the air.  If local or general ventilation is not adequate to control dust levels below applicable exposure limits or when dust causes irritation or discomfort, use MSHA/NIOSH approved respirators.
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**EYE PROTECTION:**

Wear safety glasses with side shields or goggles to avoid contact with the eyes. In extremely dusty environments and unpredictable environments, wear tight-fitting unvented or indirectly vented goggles to avoid eye irritation or injury. Contact lenses should not be worn when handling cement or cement containing products.

**SKIN PROTECTION:**

Wear impervious abrasion- and alkali-resistant gloves, boots, long-sleeved shirt, long pants or other protective clothing to prevent skin contact. Promptly remove clothing dusty with dry portland cement clinker or clothing dampened with moisture mixed with portland cement clinker, and launder before re-use. If contact occurs, wash areas contacted by material with pH neutral soap and water.

### **11. TRANSPORTATION DATA**

Portland cement clinker is not hazardous under U.S. DOT regulations.

### **12. TOXICOLOGICAL AND ECOLOGICAL INFORMATION**

For a description of available, more detailed toxicological and ecological information, contact Lehigh Cement Company.

### **13. OTHER REGULATORY INFORMATION**

Status under US OSHA Hazard Communication Rule 29 CFR 1910.1200:	Portland cement clinker is considered a hazardous chemical under this regulation and should be included in the employer's hazard communication program.
Status under CERCLA/Superfund, 40 CFR 117 and 302:	Not listed.
Hazard Category under SARA (Title III), Sections 311 and 312:	Portland cement clinker qualifies as a hazardous substance with delayed health effects.
Status under SARA (Title III), Section 313:	Maybe subject to reporting requirements under Section 313. Contact sales office for further information.
Status under TSCA (as of May 1997):	Some substances in portland cement clinker are on the TSCA inventory list.
Status under the Federal Hazardous Substances Act:	Portland cement clinker is a hazardous substance subject to statutes promulgated under the subject act.
Status under California Proposition 65:	This product contains crystalline silica, a substance known to the State of California to cause cancer. This product also may contain trace amounts of heavy metals known to the State of California to cause cancer, birth defects or other reproductive harm.

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## 14. OTHER INFORMATION

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This MSDS provides information on various types of portland cement products. A particular product's composition may vary from sample to sample. The information provided herein is believed by Lehigh Cement Company to be accurate at the time of preparation or prepared from sources believed to be reliable. Health and safety precautions in this data sheet may not be adequate for all individuals or situations. Users have the responsibility to comply with all laws and procedures applicable to the safe handling and use of the product, to determine the suitability of the product for its intended use, and to understand possible hazards associated with mixing portland cement clinker with other materials. This product neither contains nor is directly manufactured with any controlled ozone depleting substances, Class I and II. SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY LEHIGH CEMENT COMPANY.

### ABBREVIATIONS

ACGIH	American Conference of Governmental Industrial Hygienists
ASTM	American Society for Testing and Materials
CAS	Chemical Abstract Service
CERCLA	Comprehensive Environmental Response, Compensation and Liability Act
CFR	Code of Federal Regulations
ft <sup>3</sup>	Cubic foot
IARC	International Agency for Research on Cancer
m <sup>3</sup>	Cubic meter
mg	Milligram
MSHA	Mine Safety and Health Administration
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act
TLV	Threshold Limit Value
TSCA	Toxic Substance Control Act
TWA	Time Weighted Average

## **WHITE CEMENT SALES OFFICES**

### **NORTH REGION**

Lehigh Cement Company  
7660 Imperial Way  
Allentown, PA 18195  
Phone: 800-961-5932  
Fax: 610-366-4888

### **CENTRAL REGION**

Lehigh Cement Company  
1512 Lake Air Drive, Suite 105  
Waco, TX 76710  
Phone: 800-331-7062  
Fax: 254-776-1799

### **SOUTHEAST REGION**

Lehigh Cement Company  
1 Glenlake Parkway, Suite 700  
Atlanta, GA 30328  
Phone: 800-961-5932  
Fax: 610-366-4888

### **WEST REGION**

Lehigh Cement Company  
1980 Atlanta Avenue  
Riverside, CA 92507  
Phone: 800-368-7557  
Fax: 909-683-7798